Practitioner's Docket No. 201143.00003

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

PATENT NUMBER:

6,820,680

ISSUE DATE:

November 23, 2004

HECHIVEL CENTER

APPLICATION NO.:

10/088,153

JUN 0 1 2006

FIRST NAMED INVENTOR:

FUKASE

TITLE:

Strip Casting

Mail Stop POST ISSUE Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

REQUEST TO CHANGE A POWER OF ATTORNEY

Please change the POWER OF ATTORNEY of record for above referenced patent number 6,820,680 to the attorneys and agents of

Customer Number 021324.

This change in Power of Attorney is duly authorized by the assignee of the entire interest, Castrip LLC, by the attached two-page document.

Respectfully submitted,

Date: May 22, 2006

Michael H. Minns

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Customer No.: 021324

Tel. No.: 330-864-5550

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

REVOCATION OF PRIOR POWERS OF ATTORNEY AND APPOINTMENT OF NEW POWER OF ATTORNEY BY ASSIGNEE OF ENTIRE INTEREST

As assignee of record of the entire interest of the following identified patents:

Patent Number	Issue Date	First Named Inventor	Application Number	Attorney's Docket	Record of
					Assignment (Reel/Frame)
5,857,514	01/12/1999	SHOOK	08/710,257	201143.00036	0081 59/0663
					012428/0860
6,070,647	06/06/2000	FOLDER	08/992,456	201143.00023	008941/0429
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6,241,002 6,397,924	06/05/2001 06/04/2002	RUSSELL FISH	09/293,157	201143.00031 201143.00032	009923/0240
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Power of Attorney by Assignee of Entire Interest-page 1 of 2

REVOCATION OF PRIOR POWERS OF ATTORNEY

all powers of attorney previously given for the above identified patents are hereby revoked; and

NEW POWER OF ATTORNEY

I hereby appoint the following attorneys and/or agents to prosecute and transact all business in the Patent and Trademark Office connected therewith all Attorneys and Agents associated with

Customer Number 021324.

ESTABLISHING RIGHT OF ASSIGNEE TO TAKE ACTION PER 37 C.F.R. § 3.73(b)

Documentary evidence of a chain of title from the original owner to the assignee is recorded in the assignment records of the U.S. Patent and Trademark Office on Reel and Frame Numbers referenced above. The person signing below is authorized to act on behalf of the assignee.

Date: February 22 2006

Signature

Castrip LLC

Name: Richard L-Wechsler

Title: Azt

Azting President

SEND CORRESPONDENCE TO:

Customer No. 021324 Hahn Loeser + Parks, LLP One GOJO Plaza; Suite 300 Akron, Ohio 44311-1076 **DIRECT TELEPHONE CALLS TO:**

Phone: 330 864 5550

Assignee of the Entire Interest:

Castrip LLC 2100 Rexford Road Charlotte, North Carolina 28211